

TORQUE CONTROL TAP COLLETS

- Standard collets are used for standard and coolant-thru-the-tool tapping. Maximum 750 PSI.
- Slotted collets are designed for use with standard taps for coolant along the flute.

TORQUE CONTROL TAP COLLETS - STANDARD



| Part Number | Tap Size | System | Tap Shank Ø | Drive Square ☒ |
|-------------|----------|--------|-------------|----------------|
| T05-006 | #0-6 | #1 | 0.141" | 0.110" |
| T05-008 | #8 | #1 | 0.168" | 0.131" |
| T05-010 | #10 | #1 | 0.194" | 0.152" |
| T05-012 | #12 | #1 | 0.220" | 0.165" |
| T05-016 | 1/4" | #1 | 0.255" | 0.191" |
| T05-020 | 5/16" | #1 | 0.318" | 0.238" |
| T05-024 | 3/8" | #1 | 0.381" | 0.286" |
| T05-028 | 7/16" | #1 | 0.323" | 0.242" |
| T05-032 | 1/2" | #1 | 0.367" | 0.275" |
| T05-036 | 9/16" | #1 | 0.429" | 0.322" |
| T10-020 | 5/16" | #2 | 0.318" | 0.238" |
| T10-024 | 3/8" | #2 | 0.381" | 0.286" |
| T10-028 | 7/16" | #2 | 0.323" | 0.242" |
| T10-032 | 1/2" | #2 | 0.367" | 0.275" |
| T10-036 | 9/16" | #2 | 0.429" | 0.322" |
| T10-040 | 5/8" | #2 | 0.480" | 0.360" |
| T10-044 | 11/16" | #2 | 0.542" | 0.406" |
| T10-048 | 3/4" | #2 | 0.590" | 0.442" |
| T10-052 | 13/16" | #2 | 0.652" | 0.489" |
| T10-056 | 7/8" | #2 | 0.697" | 0.523" |
| T10-064* | 1" | #2 | 0.800" | 0.600" |
| T15-052 | 13/16" | #3 | 0.652" | 0.489" |
| T15-056 | 7/8" | #3 | 0.697" | 0.523" |
| T15-060 | 15/16" | #3 | 0.760" | 0.570" |
| T15-064 | 1" | #3 | 0.800" | 0.600" |
| T15-072 | 1-1/8" | #3 | 0.896" | 0.672" |
| T15-080 | 1-1/4" | #3 | 1.021" | 0.766" |
| T15-088 | 1-3/8" | #3 | 1.108" | 0.831" |

*Note: This collet is not a quick change collet.