

POSITIVE DRIVE TAP COLLETS

- Standard collets are used for standard and coolant-thru-the-tool tapping, maximum 750 PSI.
- Slotted collets are designed for use with standard taps for coolant along the flute.

POSITIVE DRIVE TAP COLLETS - STANDARD



Part Number	Tap Size	System	Tap Shank Ø	Drive Square ☒
NT05-006	#0-6	#1	0.141"	0.110"
NT05-008	#8	#1	0.168"	0.131"
NT05-010	#10	#1	0.194"	0.152"
NT05-012	#12	#1	0.220"	0.165"
NT05-016	1/4"	#1	0.255"	0.191"
NT05-020	5/16"	#1	0.318"	0.238"
NT05-024	3/8"	#1	0.381"	0.286"
NT05-028	7/16"	#1	0.323"	0.242"
NT05-032	1/2"	#1	0.367"	0.275"
NT05-036	9/16"	#1	0.429"	0.322"
NT10-020	5/16"	#2	0.318"	0.238"
NT10-024	3/8"	#2	0.381"	0.286"
NT10-028	7/16"	#2	0.323"	0.242"
NT10-032	1/2"	#2	0.367"	0.275"
NT10-036	9/16"	#2	0.429"	0.322"
NT10-040	5/8"	#2	0.480"	0.360"
NT10-044	11/16"	#2	0.542"	0.406"
NT10-048	3/4"	#2	0.590"	0.442"
NT10-052	13/16"	#2	0.652"	0.489"
NT10-056	7/8"	#2	0.697"	0.523"
NT15-052	13/16"	#3	0.652"	0.489"
NT15-056	7/8"	#3	0.697"	0.523"
NT15-060	15/16"	#3	0.760"	0.570"
NT15-064	1"	#3	0.800"	0.600"
NT15-072	1-1/8"	#3	0.896"	0.672"
NT15-080	1-1/4"	#3	1.021"	0.766"
NT15-088	1-3/8"	#3	1.108"	0.831"

See dimensional data for tap collets on page 142