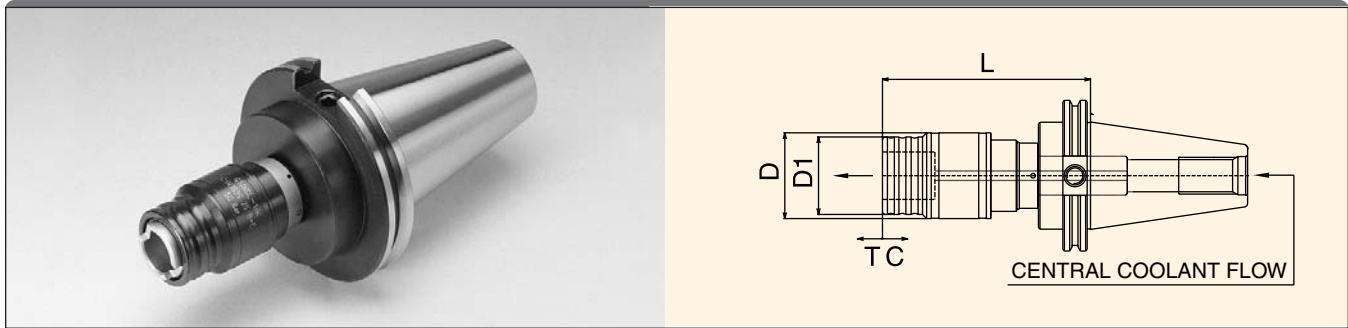


## COOLANT-THRU TAP HOLDERS

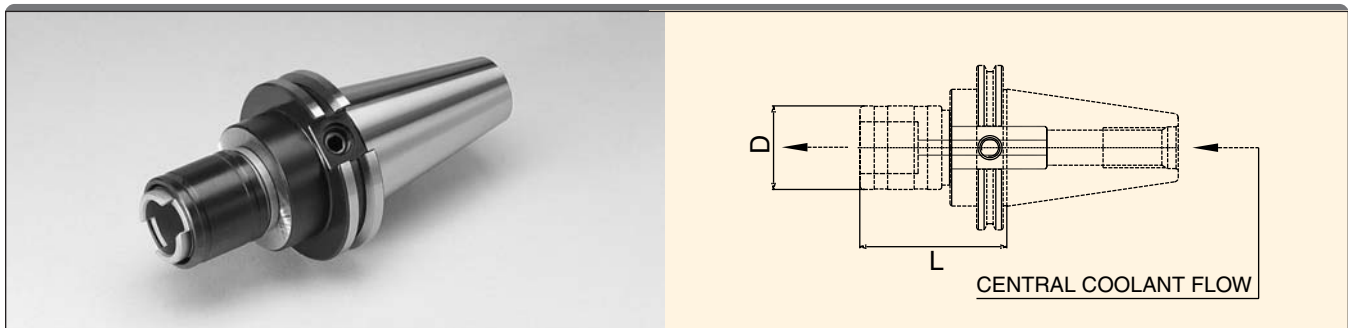
Coolant-thru tap holders facilitate chip removal, which reduces chip welding to the tap and gouging the wall of the workpiece. By delivering coolant to the cutting edge, at up to 750 PSI and flushing out chips, they're ideal for use in deep or blind-hole tapping operations.

### CT TAPER TENSION/COMPRESSION COOLANT-THRU TAP HOLDERS



Part Number	Taper	Tap Range		System	L	D	D1	T	C
		Hand	Pipe						
C4005-0562(C)	CT40	#0-9/16"	1/8"	#1	3.98"	1.57"	1.28"	0.27"	0.12"
C4005-0875(C)	CT40	5/16-7/8"	1/4-1/2"	#2	5.39"	2.20"	1.99"	0.39"	0.20"
C5005-0562(C)	CT50	#0-9/16"	1/8"	#1	3.98"	1.57"	1.28"	0.27"	0.12"
C5005-0875(C)	CT50	5/16-7/8"	1/4-1/2"	#2	5.39"	2.20"	1.99"	0.39"	0.20"
C5005-1375(C)	CT50	13/16-1-3/8"	1/2-1"	#3	8.31"	2.95"	2.95"	0.71"	0.51"

### CT TAPER RIGID COOLANT-THRU TAP HOLDERS



Part Number	Taper	Tap Range		System	L	D	
		Hand	Pipe				
C40R5-0562(C)	CT40	#0-9/16"	1/8"	#1	2.87"	1.26"	These holders are designed for use with synchronized machining centers. The holders have no tension or compression.
C40R5-0875(C)	CT40	5/16-7/8"	1/4-1/2"	#2	3.50"	1.97"	
C50R5-0562(C)	CT50	#0-9/16"	1/8"	#1	2.87"	1.26"	
C50R5-0875(C)	CT50	5/16-7/8"	1/4-1/2"	#2	3.50"	1.97"	
C50R5-1375(C)	CT50	13/16-1-3/8"	1/2-1"	#3	5.00"	2.83"	