

ER COLLET CHUCKS

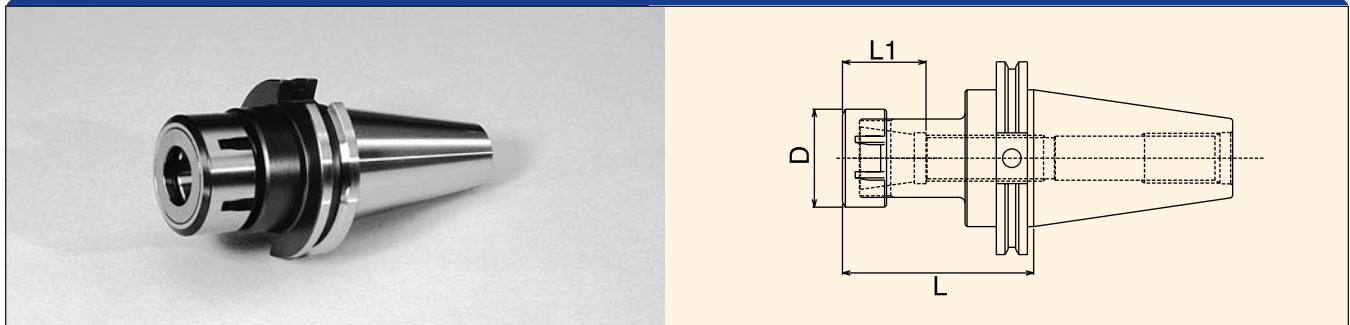
ER Chucks are used for precision work.

ER Collets provide greater gripping strength and higher precision than double angle collets.

To use: first insert the collet into the chuck nut by squeezing the collet and pressing its face into the chuck nut's retaining ring until the collet's collar is fully seated. Then load the collet into the chuck, insert a cutting tool, and tighten with the appropriate nut wrench.

To remove: simply squeeze the collet while pulling it from the chuck nut at an angle.

CT TAPER ER COLLET CHUCKS



Part Number	Taper	Collet Series	Collet Range	L	L1	D
C4007-0008	CT40	ER8	.019-.196"	2.50"	0.51"	0.47"
C4017-0008	CT40	ER8	.019-.196"	4.00"	0.51"	0.47"
C4007-0011	CT40	ER11	.019-.275"	2.50"	0.65"	0.75"
C4017-0011	CT40	ER11	.019-.275"	4.00"	0.65"	0.75"
C4027-0011	CT40	ER11	.019-.275"	6.00"	0.65"	0.75"
C40S7-0016	CT40	ER16	.019-.406"	2.25"	0.87"	1.26"
C4007-0016	CT40	ER16	.019-.406"	3.50"	0.87"	1.26"
C4017-0016	CT40	ER16	.019-.406"	6.00"	0.87"	1.26"
C4007-0020	CT40	ER20	.039-.511"	2.50"	1.06"	1.38"
C4017-0020	CT40	ER20	.039-.511"	4.00"	1.06"	1.38"
C4027-0020	CT40	ER20	.039-.511"	6.00"	1.06"	1.38"
C4007-0025	CT40	ER25	.039-.629"	2.50"	1.18"	1.65"
C4017-0025	CT40	ER25	.039-.629"	4.00"	1.18"	1.65"
C4027-0025	CT40	ER25	.039-.629"	6.00"	1.18"	1.65"
C4007-0032	CT40	ER32	.078-.787"	3.13"	1.34"	1.97"
C4017-0032	CT40	ER32	.078-.787"	5.00"	1.34"	1.97"
C4007-0040	CT40	ER40	.118-1.023"	3.13"	1.50"	2.48"
C4017-0040	CT40	ER40	.118-1.023"	5.00"	1.50"	2.48"
C5007-0016	CT50	ER16	.019-.406"	4.12"	0.87"	1.26"
C5017-0016	CT50	ER16	.019-.406"	6.00"	0.87"	1.26"
C5027-0016	CT50	ER16	.019-.406"	8.00"	0.87"	1.26"
C5007-0020	CT50	ER20	.039-.511"	2.50"	1.06"	1.38"
C5017-0020	CT50	ER20	.039-.511"	4.00"	1.06"	1.38"
C5027-0020	CT50	ER20	.039-.511"	6.00"	1.06"	1.38"
C5037-0020	CT50	ER20	.039-.511"	8.00"	1.06"	1.38"
C5007-0025	CT50	ER25	.039-.629"	2.50"	1.18"	1.65"
C5017-0025	CT50	ER25	.039-.629"	4.00"	1.18"	1.65"
C5027-0025	CT50	ER25	.039-.629"	6.00"	1.18"	1.65"
C5037-0025	CT50	ER25	.039-.629"	8.00"	1.18"	1.65"
C5007-0032	CT50	ER32	.078-.787"	4.00"	1.34"	1.97"