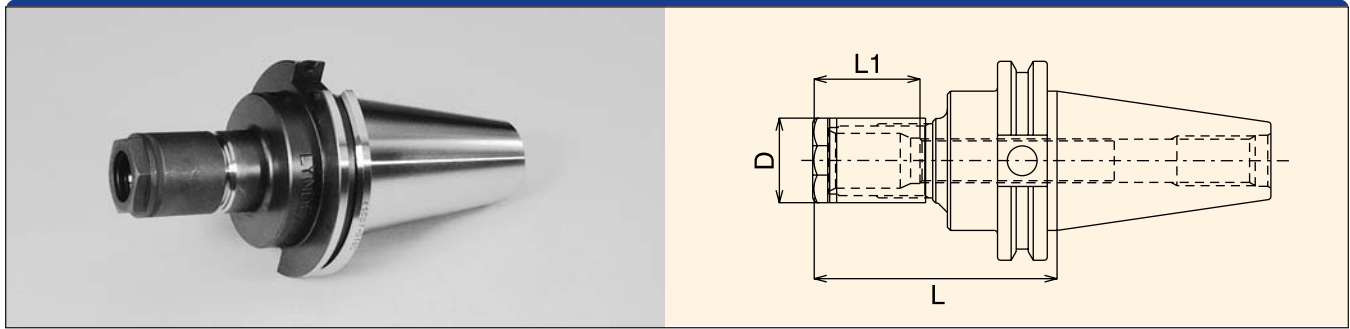


DOUBLE ANGLE COLLETS

Double Angle Collets may be successfully employed for most routine applications, except milling. DA Collets are precision ground for accurate seating within the collet chucks.

Lyndex-Nikken recommends using TG or ER Collet Systems for more precise machining. Their inherent design characteristics assure excellent toolholding capability and better precision.

CT TAPER DA COLLET CHUCKS



Part Number	Taper	Collet Series	Collet Range	L	L1	D
C4007-0100	CT40	100DA	3/64-9/16"	3.50"	1.15"	1.06"
C4017-0100	CT40	100DA	3/64-9/16"	6.00"	1.15"	1.06"
C4007-0180	CT40	180DA	3/64-3/4"	4.00"	1.50"	1.44"
C4017-0180	CT40	180DA	3/64-3/4"	6.00"	1.50"	1.44"
C4007-0200	CT40	200DA	3/64-3/8"	3.00"	1.03"	0.86"
C4007-0300	CT40	300DA	3/64-1/4"	3.00"	0.84"	0.55"
C4507-0180	CT45	180DA	3/64-3/4"	4.00"	1.50"	1.44"
C5007-0180	CT50	180DA	3/64-3/4"	4.00"	1.50"	1.44"
C5017-0180	CT50	180DA	3/64-3/4"	6.00"	1.50"	1.44"

Note: For light or medium milling, we recommend using ER or TG Collet Chucks. DA Collet Chucks are not designed for milling and can crack at the nose when over-tightened or radial load is applied. DA Collet Chucks are therefore not warrantied against cracking.

Chucks are equipped with a left-hand-threaded stop screw and a chuck nut.