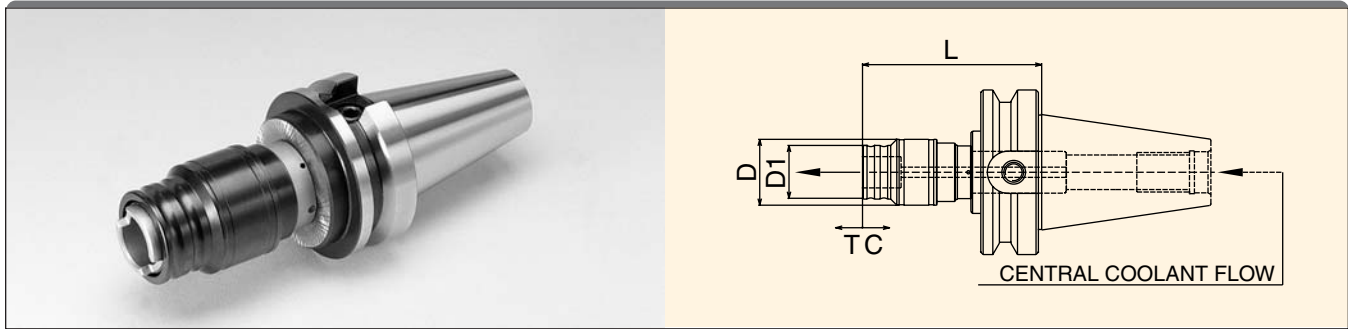


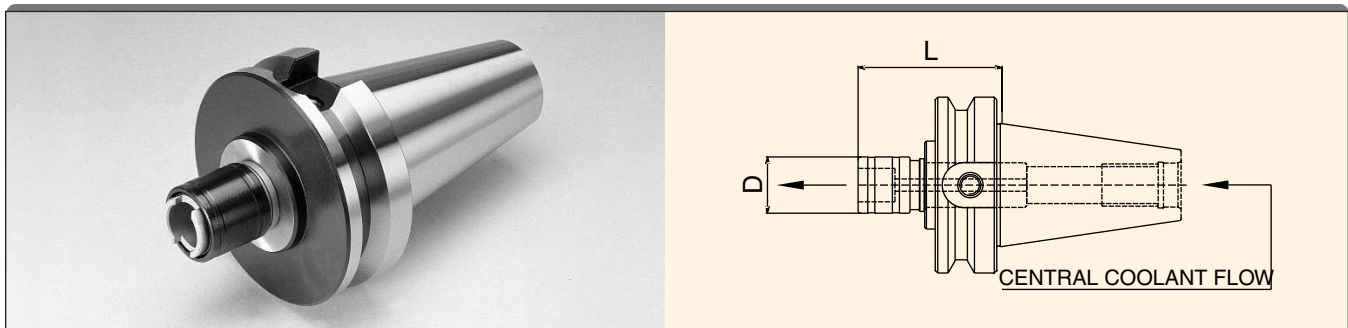
## BT TAPER TENSION/COMPRESSION COOLANT-THRU TAP HOLDERS



Part Number	Taper	Tap Range		System	L	D	DI	T	C
		Hand	Pipe						
B4005-0562(C)	BT40	#0-9/16"	1/8"	#1	3.98"	1.57"	1.28"	0.27"	0.12"
B4005-0875(C)	BT40	5/16-7/8"	1/4-1/2"	#2	5.39"	2.20"	1.99"	0.39"	0.20"
B5005-0562(C)	BT50	#0-9/16"	1/8"	#1	4.33"	1.57"	1.28"	0.27"	0.12"
B5005-0875(C)	BT50	5/16-7/8"	1/4-1/2"	#2	5.75"	2.20"	1.99"	0.39"	0.20"
B5005-1375(C)	BT50	13/16-1-3/8"	1/2-1"	#3	8.31"	2.95"	2.91"	0.71"	0.51"

Note: Maximum allowable coolant pressure of 750 PSI.

## BT TAPER RIGID COOLANT-THRU TAP HOLDERS



Part Number	Taper	Tap Range		System	L	D	
		Hand	Pipe				
B40R5-0562(C)	BT40	#0-9/16"	1/8"	#1	2.87"	1.26"	These holders are designed for use with synchronized machining centers. The holders have no tension or compression.
B40R5-0875(C)	BT40	5/16-7/8"	1/4-1/2"	#2	3.50"	1.97"	
B50R5-0562(C)	BT50	#0-9/16"	1/8"	#1	3.23"	1.26"	
B50R5-0875(C)	BT50	5/16-7/8"	1/4-1/2"	#2	3.86"	1.97"	
B50R5-1375(C)	BT50	13/16-1-3/8"	1/2-1"	#3	5.00"	2.83"	

Note: Tap Collets are listed on pages 128-140.